

**TYPE A WASHER (GALV.)**  
IF SLOTS IN SPECIAL END SHOE ARE 3" LONG TP, A WASHERS ARE REQ'D UNDER SPLICE BOLT HEADS & UNDER SPLITS WITH 2" LONG SPLICE BOLTS. IF END SHOE SLOTS ARE 1/8" LONG, USE NORMAL SPLICE CONNECTIONS

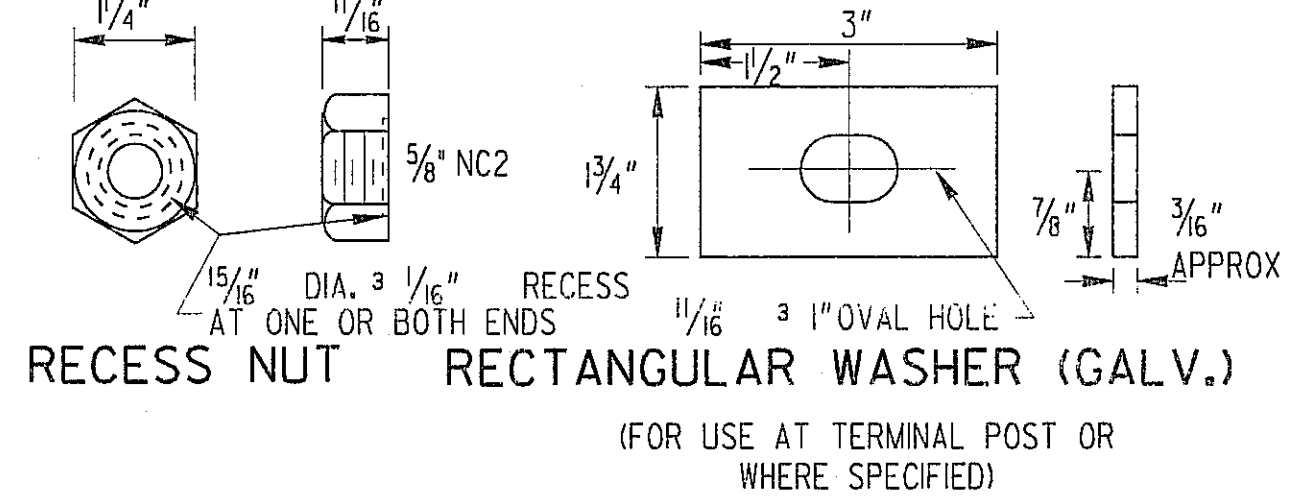
**STEEL WASHER (GALV.)**  
(REQ'D. UNDER 5/8" HEX BOLT HEADS, UNDER HEX NUTS AND AS SPECIFIED)

**SPECIAL NOTE:**  
ALL GUARDRAIL SPLICES WILL BE PROPERLY SECURED WITH EIGHT SPLICE BOLT CONNECTIONS. ALL NUTS WILL BE TIGHTENED. LOOSE NUTS, OMITTED BOLTS, OR OMITTED NUTS WILL BE CAUSE FOR REJECTION.  
GUARDRAIL NOT ERECTED AT A 27" TOP OF RAIL HEIGHT MAY BE CAUSE FOR REJECTION.

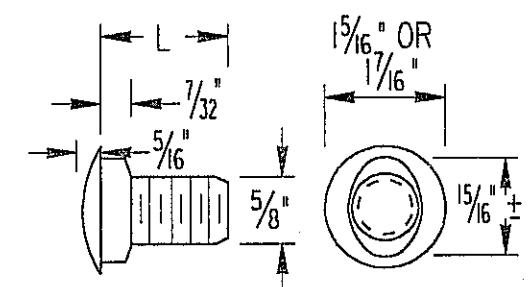
L	THREAD LENGTH
1/4"	FULL LENGTH
2"	1/2" MIN.
9/2"	1 3/4" MIN.
18"	2 1/2" MIN.
25"	2" MIN.

**5/8" DIA. HEX BOLT & HEX NUT**  
(TO BE USED ONLY FOR ATTACHING STEEL OFFSET BLOCKS TO STEEL POST)

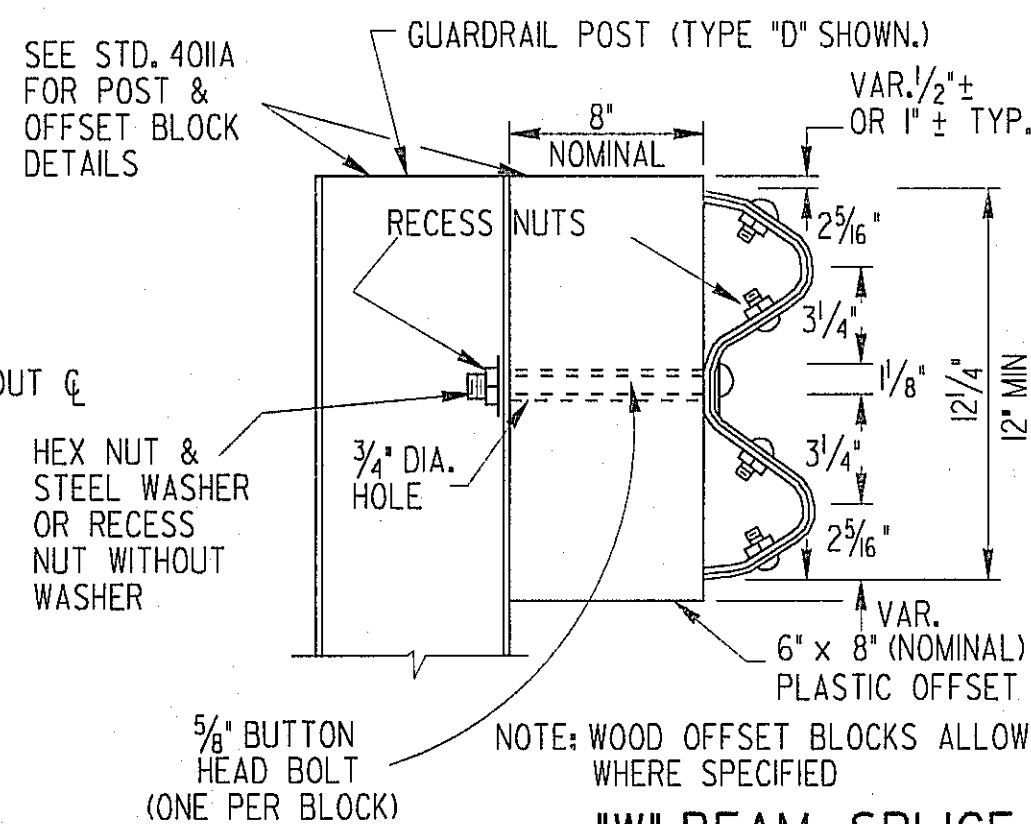
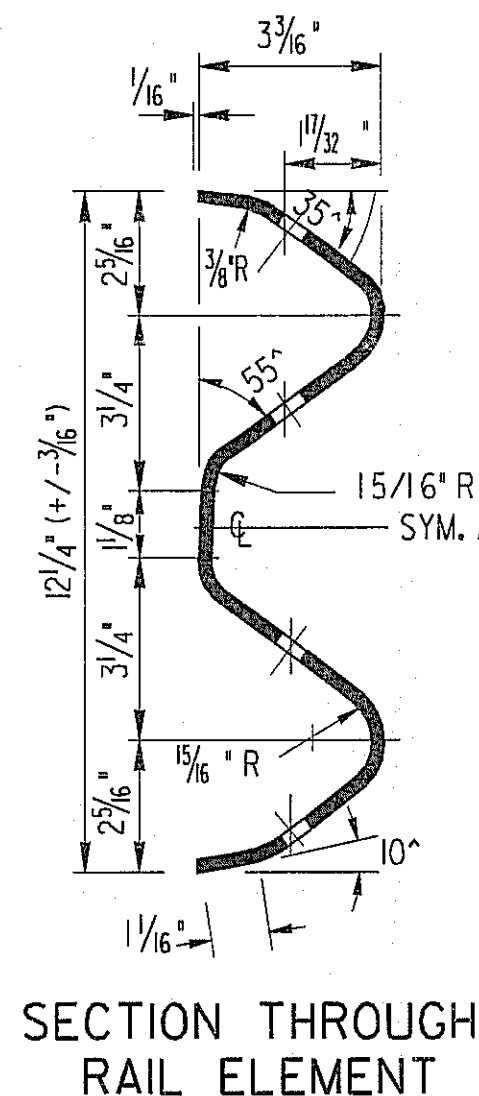
**POST BOLT SLOT SPLICE BOLT SLOT**



**BUTTON HEAD (OR SPLICE) BOLT**  
(8 REQ'D PER SPLICE)

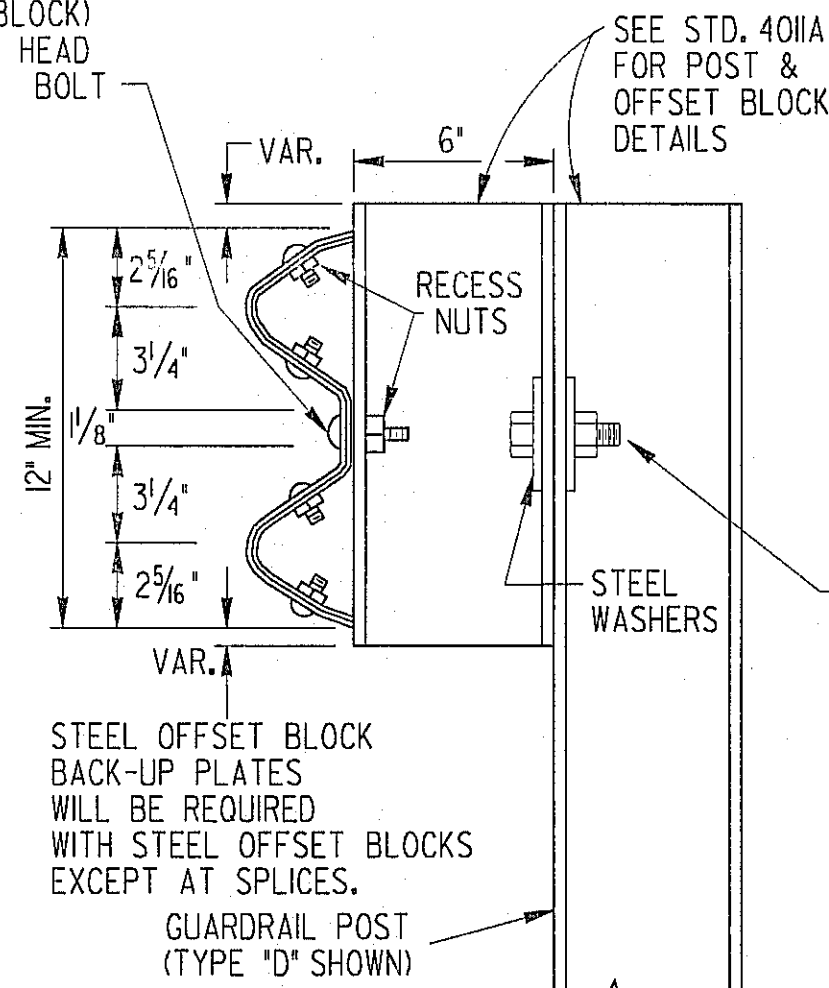
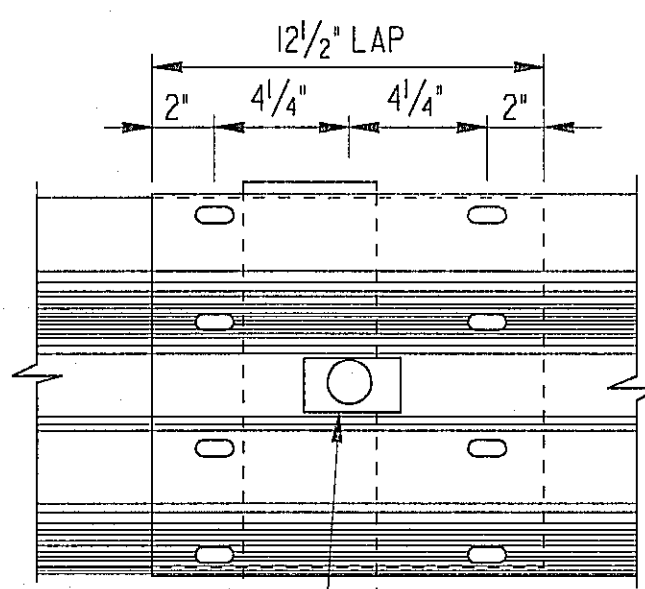


**NOTE:**  
\* A PRECURVED GUARDRAIL SECTION WILL BE REQUIRED WHERE TYPE I ANCHORAGE IS PERMITTED AT GUARDRAIL TERMINAL IF TRAFFIC FLOW IS TWO-WAY. SEE APPLICABLE STANDARDS.  
\*\* REDUCED POST SPACINGS WILL BE REQUIRED AT TURNOUTS AROUND RADI, AT OTHER OFFSETS TO FACE OF FIXED OBJECTS OR AT OTHER SPECIFIED LOCATIONS. SEE PLAN DETAILS OR APPLICABLE STANDARDS. PAYMENT FOR GUARDRAIL WILL INCLUDE THE ADDITIONAL POSTS REQUIRED.

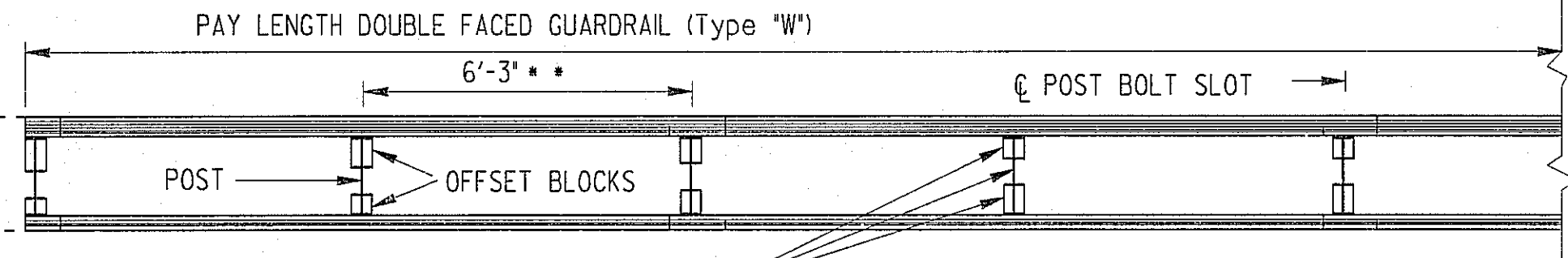


**"W" BEAM SPLICE AT POST**

**NOTE:** OFFSET BLOCKS FOR "W" BEAM GUARDRAIL WILL BE PLASTIC EXCEPT WHERE SPECIFIED OTHERWISE.



(TWO PER BLOCK)  
2 STD. GALV.  
5/8" HEX. HEAD  
BOLTS WITH  
WASHERS OR WITH  
RECESS NUTS & NO  
WASHERS

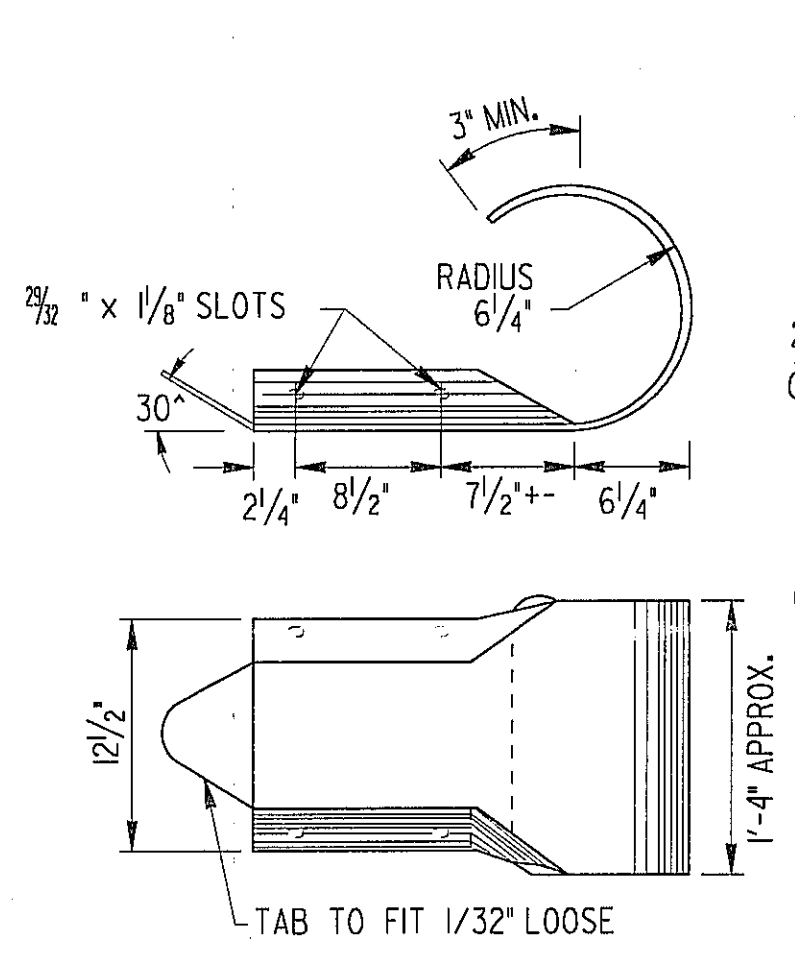


**DOUBLE FACED GUARDRAIL (Type "W")**

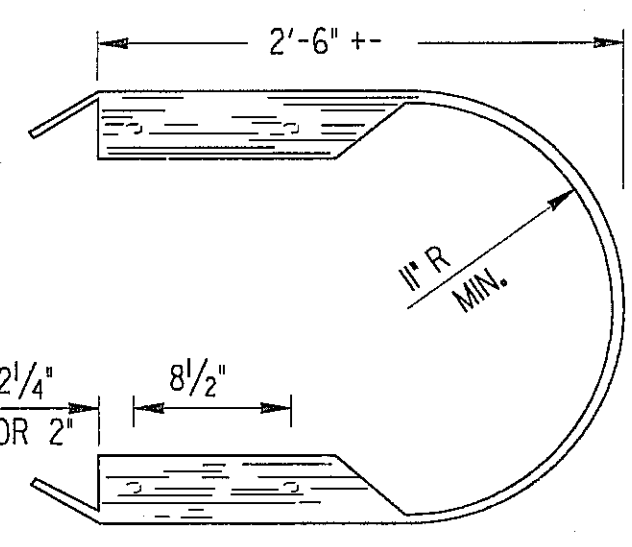
**NOTE:**  
DETAILS FOR DOUBLE FACED GUARDRAIL NOT SHOWN ARE SIMILAR TO THAT SHOWN FOR SINGLE FACED RAIL.

**SPECIAL END SHOE WILL BE 10 GAUGE STEEL GALVANIZED ACCORDING TO A.A.S.H.T.O. M-III**

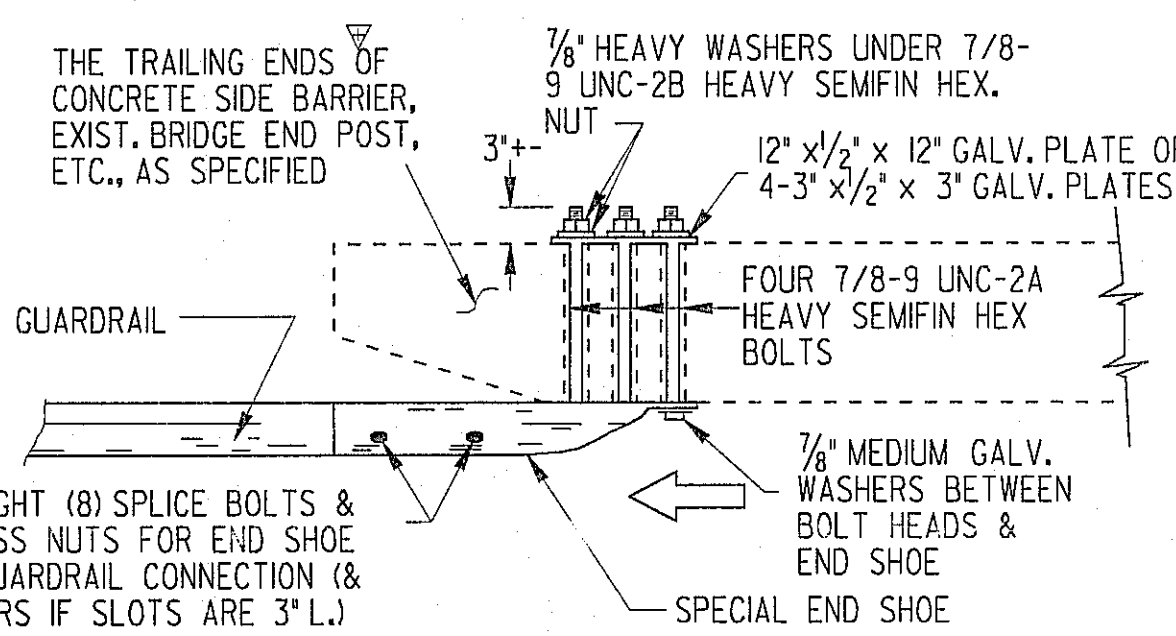
**TERMINAL END PIECE (FLARED)**



**TERMINAL END PIECE (ROUNDED)**



**BUFFER END SECTION**  
(DETAILS NOT SHOWN ARE SIMILAR TO ROUNDED TERMINAL END PIECE.)



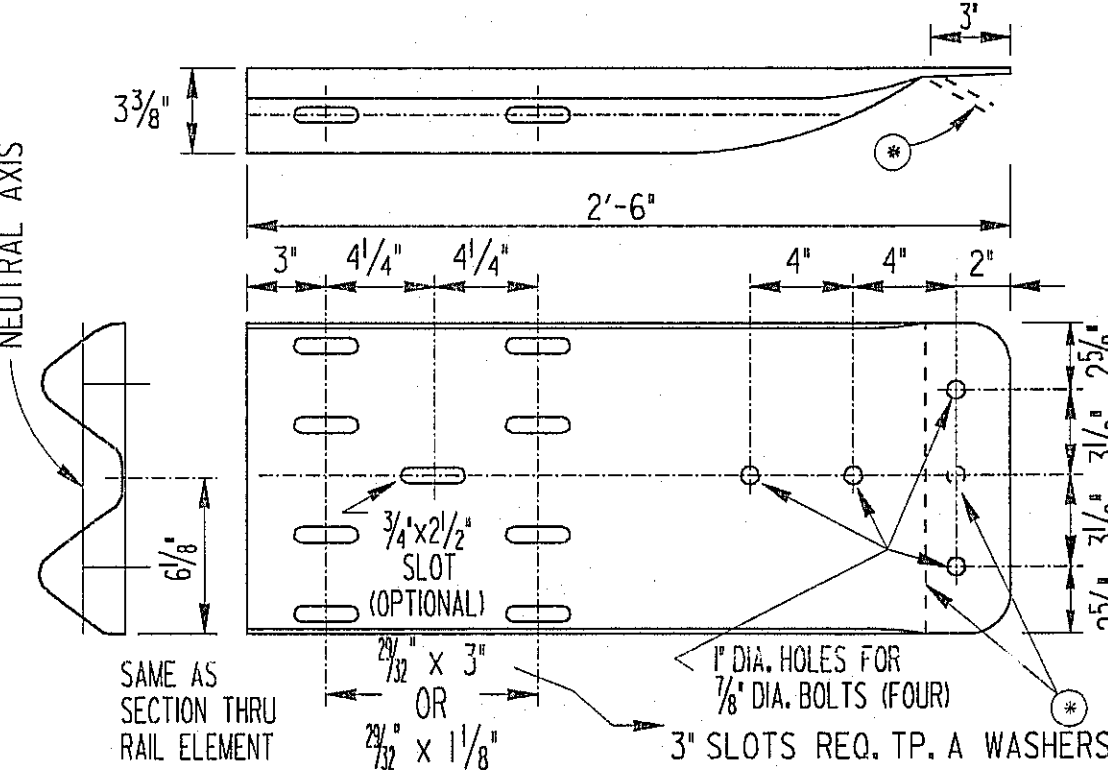
**TYPICAL END SHOE CONNECTION**

**NOTE:** THE "W" BEAM RAIL ELEMENT/END SHOE SPLICE SHALL BE LAPPED IN THE DIRECTION OF THE NEAREST TRAFFIC.

\* "W" BEAM END CONNECTIONS ARE NOT PERMITTED AT APPROACHES TO CONCRETE STRUCTURES. SEE SEPARATE STANDARDS FOR REQUIRED "I" BEAM CONNECTIONS.

**1/2" GALVANIZED STEEL PLATE**

(TO BE USED WITH SPECIAL END SHOE CONNECTION UNDER NUTS & WASHERS ON BACK OF BRIDGE END POST OR BACK OF CONCRETE SIDE BARRIER) (FOUR 3" x 1/2" x 3" GALV. PLATES WITH 1" DIA. HOLE CENTERED, MAY BE USED AS AN ALTERNATE)



**SPECIAL END SHOE DETAIL**  
(FOR USE IN CONNECTING GUARDRAIL TO BRIDGE END POST, CONCRETE BARRIERS, ETC.)  
\* APPLIES ONLY TO END SHOE WITH BUFFERED END ASSEMBLY OF ANCHORAGE.

**GENERAL NOTES:**

- SPECIFICATIONS: GEORGIA STANDARD CURRENT EDITION, AND SUPPLEMENTS THERETO.
- NUTS, BOLTS, WASHERS, RAIL, TERMINAL SECTIONS, END SHOES, BACK-UP PLATES, END SECTIONS AND OTHER GUARDRAIL HARDWARE ARE IN ACCORDANCE WITH THE CURRENT ARBIA TECHNICAL BULLETIN NO. 268 -- UNLESS SPECIFIED OTHERWISE, DIMENSIONS FOR POSTS AND OFFSET BLOCKS WILL BE ACCORDING TO GA. STANDARD 401A.
- FOR DETAILS OF GUARDRAIL ANCHORAGES, SEE APPLICABLE STANDARDS AND/OR CONSTRUCTION DETAILS.
- FOR LOCATION OF GUARDRAIL SEE APPLICABLE LOCATION STANDARDS.
- ALL STEEL HARDWARE COMPONENTS WILL BE GALVANIZED AFTER FABRI-CATION. GALVANIZING REPAIR COMPOUND (SEC. 645) WILL BE FIELD APPLIED TO ANY COATINGS DAMAGED.
- WHEN GUARDRAIL IS REQUIRED ON CURVES WITH RADII LESS THAN 150', PRECURVED RAIL WILL BE REQUIRED.
- PAYMENT FOR GUARDRAIL (Type "W") TO INCLUDE OFFSET BLOCKS, POST, BACK-UP PLATES WHERE REQUIRED, BOLTS, NUTS, WASHERS, TERMINAL SECTIONS, ADDITIONAL POST WHERE REQUIRED, & REMOVAL AND REPLACEMENT OF PORTIONS OF MEDIAN PAVING, SPILLWAYS, OR CATCH BASINS WHERE NECESSARY.
- ALL DIMENSIONS ARE SUBJECT TO MANUFACTURING TOLERANCES.
- STANDARD NET LENGTH OF RAIL ELEMENTS MAY BE EITHER 12'-6" OR 25'-0". THESE LENGTHS SHALL BE ARRANGED TO PROVIDE AS NEARLY AS POSSIBLE THE REQUIRED LENGTH FOR EACH INSTALLATION.

DATE		DEPARTMENT OF TRANSPORTATION	
		STATE OF GEORGIA	
REVISION		STANDARD	
		"W" BEAM GUARDRAIL	
NO SCALE		REV. & REDR. MAY, 1999	
DES.	(SUBMITTED)	NUMBER	
RETRACED	(APPROVED)	4010	
CHK.		CHIEF ENGINEER	